

Date: Tuesday, 3/11/2008 7:57:31 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: NEOPRENE SEAL	
Job Number	: 37747		Part Number	: D2462	
Estimate Number	: 10136		Drawing Number	: D2462 REV A1	
P.O. Number	:		Project Number	: N/A	
This Issue	: 3/11/2008	S.O. No. :	Drawing Revision	: A1	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type :	Due Date	: 3/31/2008	
Previous Run	: 29456		Qty:	600	
Written By	:		Um:	300	
Checked & Approved By	: <u>1080311</u>		Each		
Comment	: Est: C 05.03.17 Reformat KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  <b>Comment: PURCHASING</b> Issue P/O: <u>5890</u> Make per Dwg D2462 Possible supplier: Accurate Rubber P/N: 451500006 Material release note is required
2.0	451500006	NEOPRENE SEAL  <b>Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)</b> <b>NEOPRENE SEAL</b>
3.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment: PACKAGING RESOURCE #1</b> Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK  <b>Comment: DIMENSIONAL CHECK</b>
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment: PACKAGING RESOURCE #1</b> Identify and Stock Location: <u>ST 404</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/03/24  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 7:57:31 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE SEAL

Job Number: 37747

Part Number: D2462

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



60

Comment: FINAL INSPECTION/W/O RELEASE

3/03/04

Job Completion



u 08.03.24

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

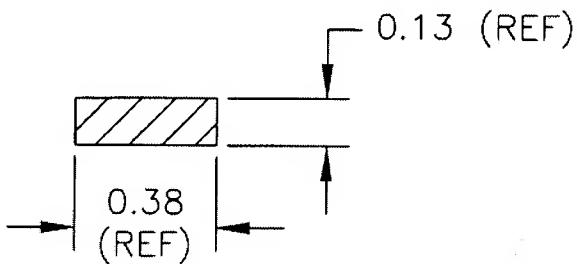
NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
KE	SM	D2462	SHEET 1 OF 1
DATE		TITLE	SCALE
98.11.18		NEOPRENE SEAL	NTS
A	98.11.18	NEW ISSUE	
A1	01.05.04	451500006 WTS 251500006	

**RELEASED**  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/8" WIDE CLOSED CELL NEOPRENE  
SEAL WITH ADHESIVE BASE

D2462-XXXX NEOPRENE SEAL  
LENGTH

EG: 87.5" LONG: D2462-0875  
10" LONG: D2462-0100

POSSIBLE SUPPLIERS: ACCURATE RUBBER  
P/N 451500006

01.05.04

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37747





12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 03/13/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00005800

ACR W.O. # : 128081

Item # : 451500006

Item Description: 1/8" x 3/8" C.C. NEO Sponge Adh. Back

ACR Compound : SCE- 41

Date Shipped: 03/13/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**

(ACR GROUP INC. REPRESENTATIVE )